



PŘEKLAD

dne: 2 8. 11. 2013

PROVEDLA

Michal Štěpán

outline length WN 10535	
outer	420 mm
inner	... mm

12-02-2014

ARCHIV

Autogenous flame cutting WN 10 572				
Thickness of the cut	≤ 20	> 20 ≤ 40	> 40 ≤ 60	> 60 ≤ 100
Rectangularity	1,0	1,4	1,8	2,2
Inclination				
Surface roughn. R _z	100	160	160	250

all possible cutting tool entries marked by:

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	X
oil-free / free of grease	X
oiled	...
oiling permissible	...
alternatively identify condition at time of delivery with an X	

N2 14/00048

First angle projection	02	Production release.	T26847		
General tolerance (GT) in mm					
Size range					
≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000		
GT coarse					
L 1	2	2	3	4	
≤ 1	2	4	6		
Lengths (L) and angle (L/Δ) = ± GT					
Tolerance Symbols ISO 1101					
○ roundness = 1/20-Tol.					
□ straightness/flatness = GT					
◎ concentricity/run out = GT					
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: en					
Index					
Inspection dim.					
Auxiliary dim.					
Date					
Name					
Drawn					
Checked					
Auth'd					
M.check					
P.Fruehwein					
Material: S235JR					
Blank no:					
Title:					
plate					
Stiffener crossbeam					
Drawing number					
11204010541					
Weight: in Kg	1.0				
PROD.					
Scale	1:1				
Sheet:	1 of: 1				
Confidential document	Refer to protection notice ISO 16016				
Repl.	Orig.				

Released

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PROFIL VZT 2 CAD DAT
PROFILE TO BE TAKEN FROM CAD DATA